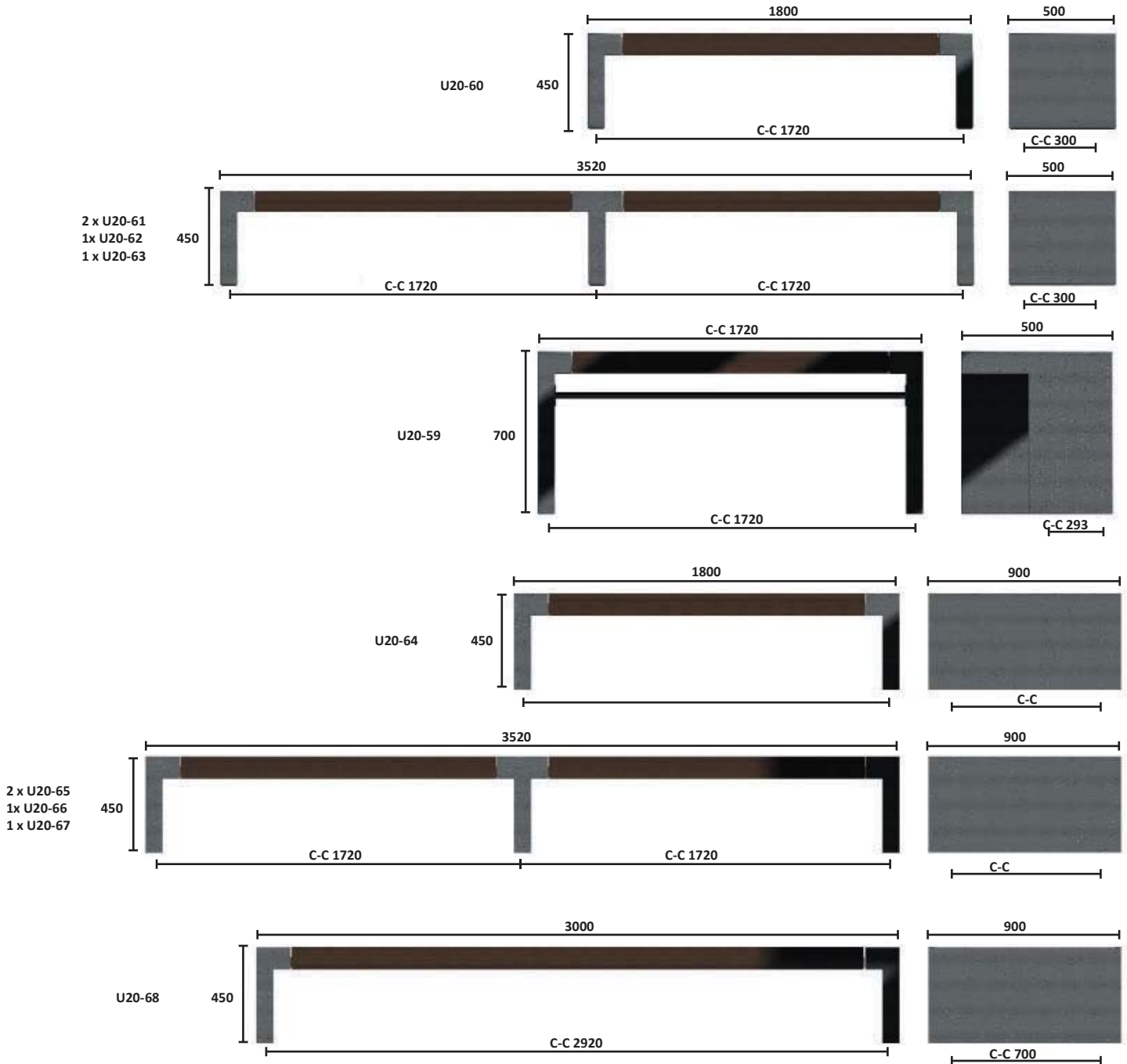


ASSEMBLY INSTRUCTIONS

nola

Head office: Nola Industrier AB Repslagargatan 15b Box 17701
 S-118 93 Stockholm T:+46 (0) 8 702 19 60 F:+46 (0) 8 702 19 62
 E: headoffice@nola.se Sales/showroom: Skeppsbron 3
 S-211 20 Malmö T:+46 (0) 40 17 11 90 Order Fax: +46 (0) 40 12 75 45

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Specifications/

U20 -59 Paxa table.

U20 - 60 Paxa complete bench, grey concrete stand.

U20 - 61 Paxa end stand, grey concrete.

U20 - 62 Paxa centre stand, grey concrete.

U20 - 63 Paxa bench seat.

U20 - 64 Paxa2 complete bench, grey concrete stand.

U20 - 65 Paxa2 & 3 end stand, grey concrete.

U20 - 66 Paxa2 & 3 centre stand, grey concrete.

U20 - 67 Paxa2 bench seat.

U20 - 68 Paxa3 complete bench, grey concrete stand.

U20 - 69 Paxa3 bench seat.



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Care and maintenance/

Most products require regular care. Benches must be wiped off so that mould and rot cannot develop. Cracks in wood and damage to wood must be repainted immediately.

Damage to steel must be repainted as soon as possible, so that rust does not develop. Maintenance intervals depend on your circumstances, materials, wear and tear, climate, damage, etc. Wood is a living material that is affected by changes in the weather. In other words, it moves depending on the rain and sun. Small cracks in the wood will gradually develop.

Oiled oak / mahogany:

Products made of oiled oak/mahogany must be oiled twice a year. In an outdoor environment, both types of wood will turn grey over time.

Concrete frame:

The concrete is washed with a low pressure hose. Damaged stands can be repaired with a repair kit available to order.

Steel:

Products that are hot dip galvanised can be repainted with "cold galvanising".

Delivery specification/

U20-59, -60

Tripod	2x
Bench seat (table top)	1x
Bolt M16x40→4x	
Pin bolts for fastening	4x
Washer M16	4x
Eyebolt	1x

U20-64, -68

Tripod	2x
Bench seat	1x
Bolt M16x40	6x
Pin bolts for fastening	4x
Washer M16	6x
Eyebolt	1x

U20-61, -62, -65, -66

Tripod	1x
Pin bolts for casting	2x
Washer M16	4x
Eyebolt	1x

U20-63

Bench seat	1x
Bolt M16x40→4x	

U20-69

Bench seat	1x
Bolt M16x40	6x

Assembly

The bench stands are placed on a horizontal surface. They can be placed freely but can also be cast into the ground with the included stud bolts.

Then secure the seat with the included bolt M16x40 and washer. Make sure the seat and the edge of the stand are lined up.

If the ground is sloping, the slope must be corrected in the stand. This means that one stand will be shorter than the normal seat height.

It is also possible to assemble one stand at normal seat height while the other stand uses a foundation to achieve the correct seat height. This means fixing one stand into a base with dimensions equal to the stand.

500 x 80 mm (Paxa) 400 x 80 mm (Paxa table) 900 x 80 mm (Paxa 2 and 3).

After the base is fixed, it is drilled with bolts CC 300 (Paxa) CC 700 (Paxa 2 & 3) CC 293 (Paxa table).

The holes are filled with expanding concrete and the base with cast-in bolts is put into place

Assembly instructions.

If the bench is to be assembled on soft ground, grass, gravel or similar, the stand must have a foundation

1 Excavate the soil to a frost-free depth

2 Fill with non-frost heaving material to a height of 400 mm below final ground level

3 Cast a base for each stand measuring 80x500 mm (Paxa) 80x900 mm (Paxa 2 & 3) 80x394 mm (Paxa table) depth 400mm and with a cutout for the base stud bolts. The stud bolts are placed 100 mm from outer edges

4 Fix the bench seat to the stand with the included bolts

When the fixed stand has set, fix the stand onto the foundation with cast-in bolts. Cast with expanding concrete



Stud bolts for casting

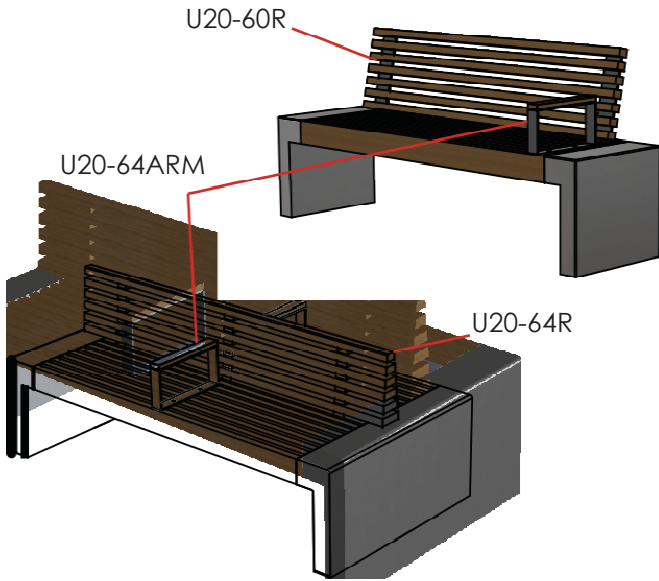
2x M16 threaded bar per gable. Threaded into cast threads in the bottom of the stand

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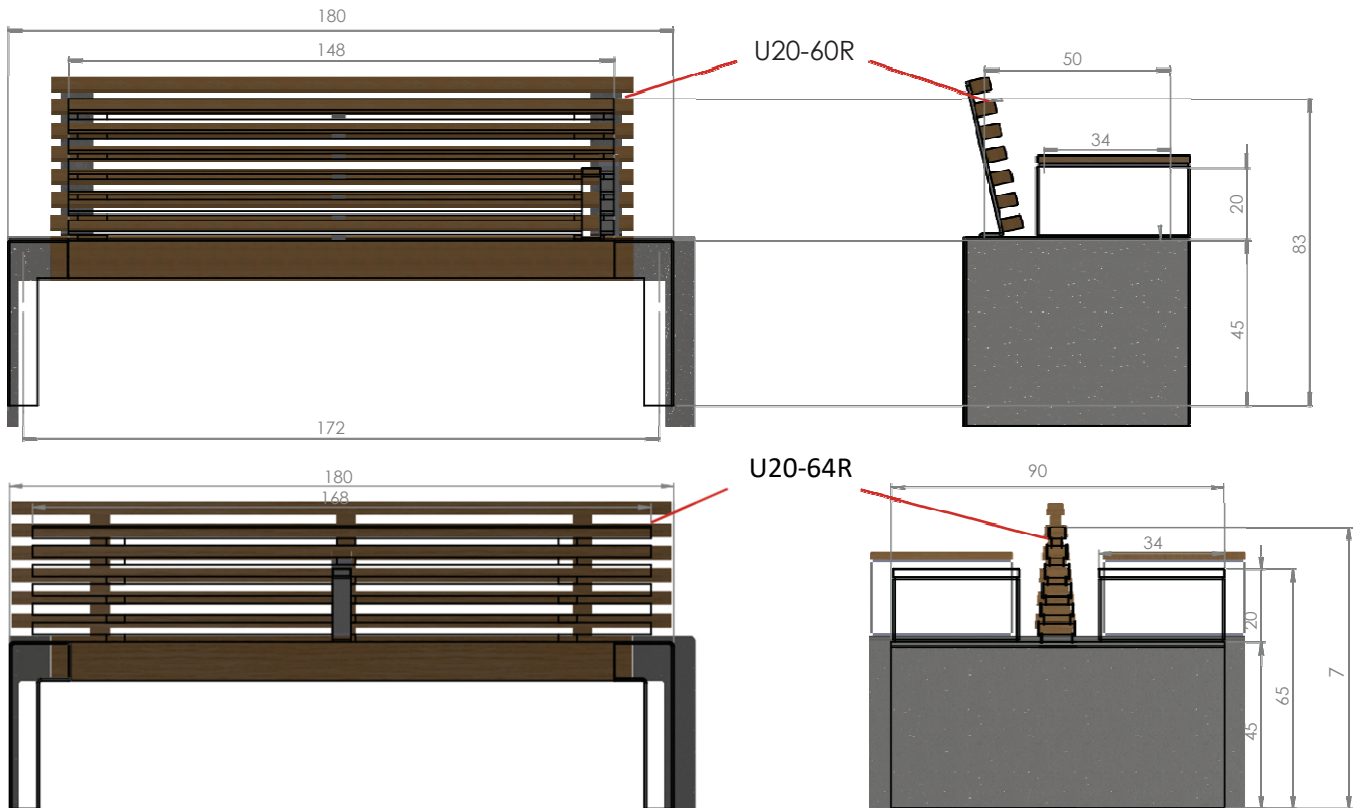


Backrest and armrest. Assembly/

The backrest for U20-60 is supplied assembled. Backrest U20-64R is supplied loose and is mounted with included washers, nuts and screws.

- 1) place the backrest and measure in so it is centred in length and width.
- 2) Place the large washer and secure with the wooden screws.
- 3) Place the nuts and tighten the backrest so that it sits firmly.

Armrests are assembled according in the same way as described above.



Delivery specification/

U20-60R	Paxa backrest (ordered together with U20-60 and delivered mounted to seat)	
U20-64R	Paxa 2 backrest (supplied unassembled) Backrest including	1x
U20-60ARM	Armrest Paxa (supplied unassembled) Armrest including fasteners	1x
U20-64ARM	Armrest Paxa (in combination with backrest) Armrest including fastener	1x

Specifications/

U20-60R	Paxa with backrest
U20-64R	Paxa 2 with backrest
U20-60ARM	Armrest Paxa bench (cannot be combined with backrest)
U20-64ARM	Armrest Paxa (in combination with backrest)

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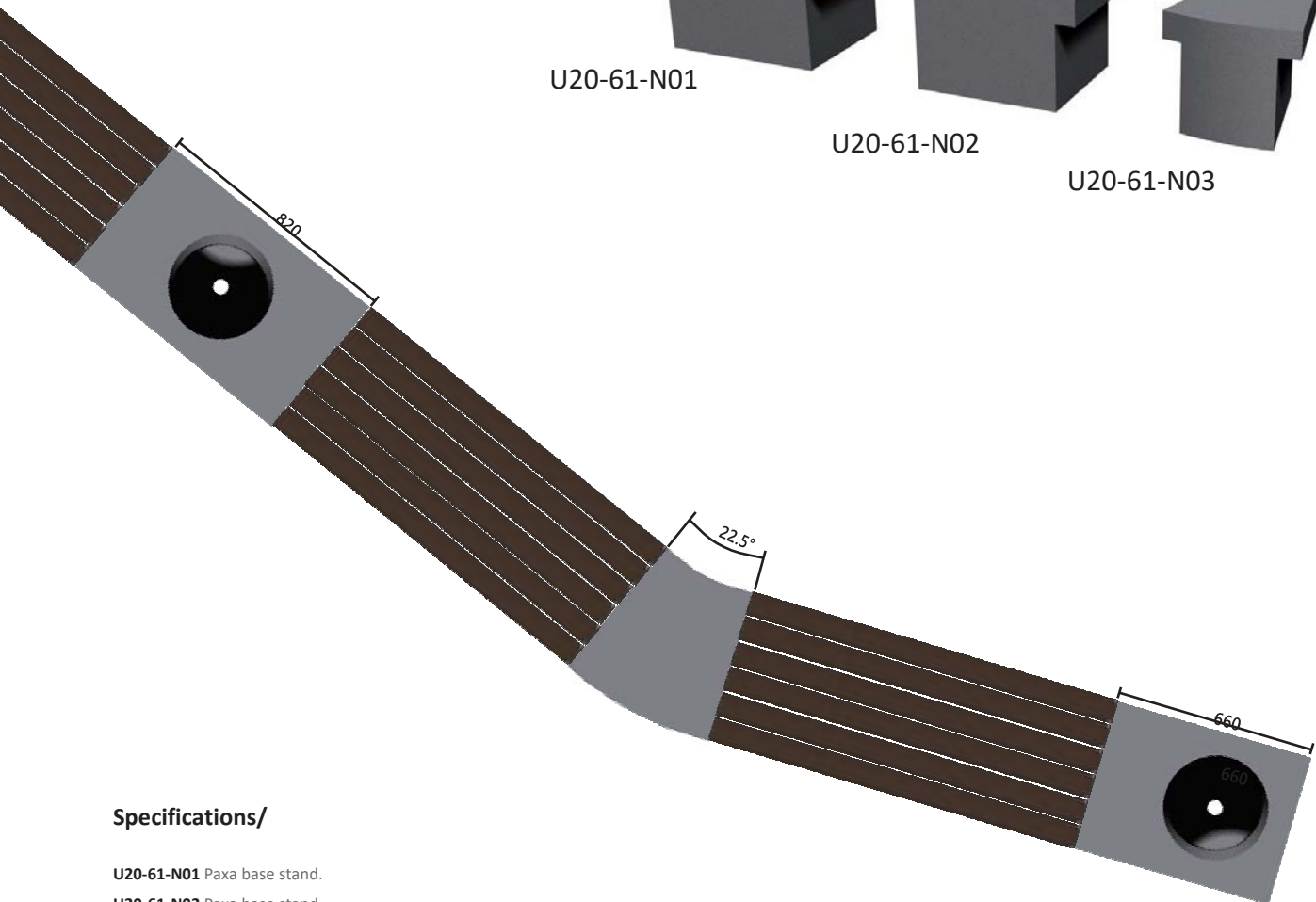
U20-61-N01



U20-61-N02



U20-61-N03



Specifications/

U20-61-N01 Paxa base stand.

U20-61-N02 Paxa base stand.

U20-61-N03 Paxa end stand.

